

Assembly Instructions For All-Aluminum Kuranda Dog Bed

Tools Needed –

#2 Head Screwdriver

11mm or 7/16 Wrench or Pliers or Adjustable Wrench

Flat surface on which to work (table preferred)

Parts List-

1 Fabric Mat

4 lengths of Alum slotted pipe (2 long & 2 short)

4 Alum legs, 4 Leg caps

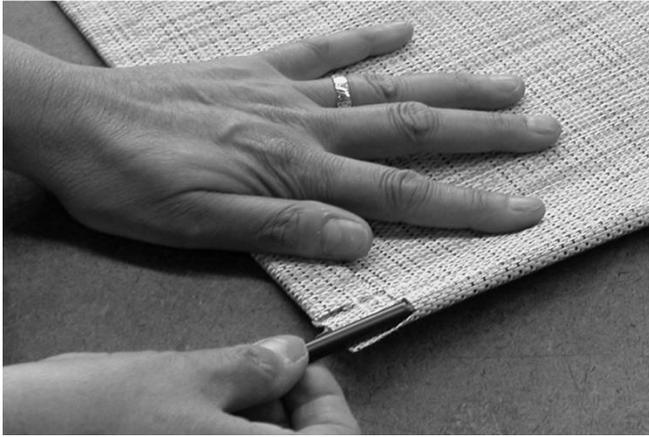
4 top corner brackets & 4 bottom corner brackets

8 machine screws , 8 split washers & 8 nuts

4 set screws for alum leg & bottom corner

4 pieces black plastic cording for the sleeves of the Cordura & Vinyl Weave fabrics

NOTE: Heat Welded 40oz Vinyl fabrics have the cording already encased in outer edge of fabric.



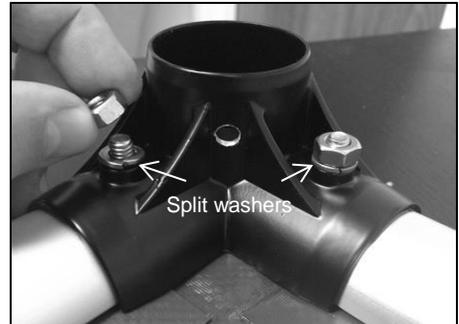
Lay fabric flat with underside facing up and insert cording into sleeve. Note that 40oz Vinyl fabric comes with cording in the sleeve.



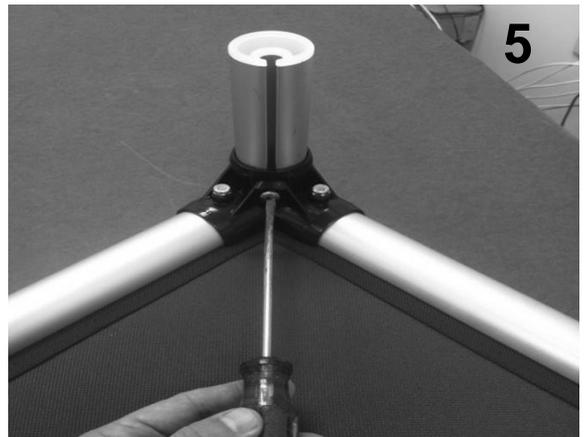
Insert fabric sleeves into the channel on each length of pipe.



Continuing to work with the underside of the fabric facing up, position one top corner bracket and insert bolts through bracket and pipe.



Place a bottom corner bracket over pipes, insert screws through openings, place split washer over screw, secure with a nut and hand tighten. Insert and secure second screw. Repeat process at each of other three corners.



Insert legs into bottom corner. Rotate leg so slot aligns with set screw hole. Secure in place with set screw. This is purposely a tight fit so it will take some effort to fully tighten screws.

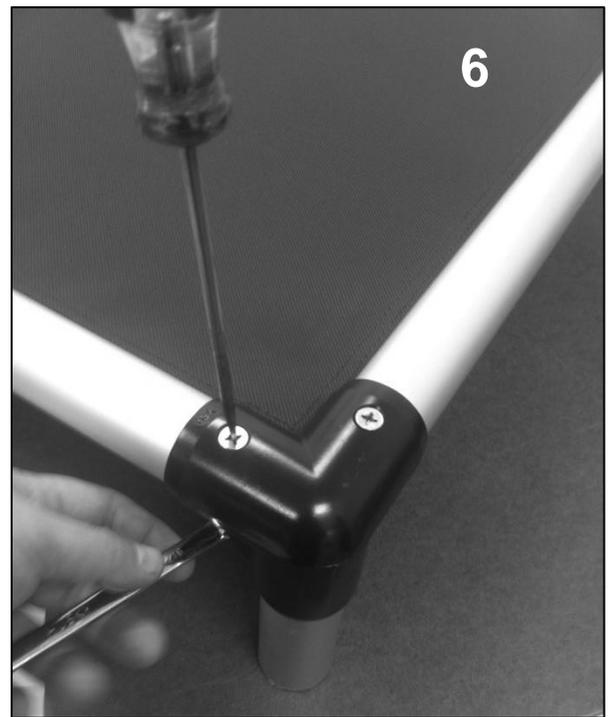
Turn bed over and fully tighten all screws and nuts.

Leg Set Screws:

Periodically check leg screws so that they do not come out and create an ingestion hazard.

Cleaning Solutions:

Chlorine based cleaning solutions **will corrode** aluminum. If using a bleach or Chlorinated cleaner, be sure to rinse thoroughly. Corrosion of rails and corner brackets due to caustic cleaners is not covered under Kuranda's "Chewproof" Guarantee.



Kuranda Dog Bed Guarantees:

We guarantee the structural integrity of the frame and fabric of our dog beds for a period of one year from date of purchase. As such Kuranda will replace fabrics and frame parts, including legs and corner fittings, at no charge.

Individual dog owners We will replace frame parts and fabric damaged by purchaser's dog to the point of not being useable at no charge for a period of one year from date of purchase. This warranty includes chewing of legs and corner fittings. Multiple fabric replacements will be handled on a case by case basis.

Boarding kennels, veterinary hospitals, shelters, trainers, and breeders We will replace frame parts damaged by client dogs to the point of not being useable at no charge for a period of one year from date of purchase. This warranty includes chewing of legs and corner fittings. We will replace at no charge Cordura nylon and 40 oz solid vinyl fabrics for a period of 1 year from date of purchase. We will handle Textilene vinyl weave replacements on a case by case basis.

Need to make a Return?

Returns are accepted in good condition within 14 days of purchase. The shipping cost to return the product is the responsibility of the customer unless due to manufacturer defect. Please include your name, order number, and reason for return. This will allow us to properly credit your account upon receipt. Refunds are issued in the original form of payment for the cost of the product only. Once processed, a credit notification will be sent by email.

Need to make an Exchange?

Call us at +31 (0)88-KURANDA to place your new order and we will waive the shipping charges on the new item. The shipping cost to return the original product is the responsibility of the customer. Once we receive your return, a refund will be issued in the original form of payment for the cost of the product only. Want to return the product first? We can apply the return as store credit towards your new purchase. Please call customer service to make this arrangement.

Send your return using the shipper of your choice to:

Kuranda Europe (returns)
Wetterkant 10
8401 GC Gorredijk
Netherlands